

Technical Guide

Application Note

E+PLC Application Migration Guide (to Phase 5)

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Contents

Introduction	4
Before Upgrading	4
Safety Notes	5
Project Migration - Control scheme	5
E+PLC Phase 5 updates	6
Device Feature Updates	6
E+PLC Software (CODESYS IDE)	6
E+PLC device	6
E+HMI	7
E+PLC Software (CODESYS IDE Phase 5)	8
Migrating a Project	8
Libraries	8
Project Environment	10
Project Device Descriptors	14
Connecting to an E+PLC device	14
Update Descriptors	14
Visualizations	16
Library name space	17
Project - Clean, Build and Load	19

Technical Guide

Further Security Information.....	20
Recovery Procedure > Restore non-responsive Device	20
Encryption and Certificates.....	20
Encrypted Communications	21
Project Settings	22
Security	22
Integrity check.....	23
Encryption	23
Device Certificates	24
E+PLC Device name change - Generate Device certificate	25
Known Issues:	26
E+HMI150.....	26
Visualization considerations – loss of communication events	26
CODESYS Remote target visu message window - enable.....	26
Time Zones update.....	27
References WSTRING & STRING behavior change	28
Package Manager Unhandled Exception message, when uninstalling E+PLC packages	28
Device User Management considerations.....	29
E+PLC400 Phase 4 already configured	29
E+PLC400 device (new)	29
OPC Server – Manual Installation Required	30

Technical Guide

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Technical Guide

Introduction

Following the release of the E+PLC Phase 5 (CODESYS V3.5 SP17) software, it is necessary to make various updates to existing E+PLC Phase 4 projects and/or devices, in order for it to be used with Phase 5 software and firmware.

This document explains the necessary steps required to migrate from previous Phase 4 (CODESYS V3.5 SP15) to Phase 5 (CODESYS V3.5 SP17).

Note: It is assumed that the application, existing project to be migrated is in working order, message free and builds successfully

Before Upgrading

Take a backup of the project as a precaution.

Take copies of the network.ini file and fw4.cfg files for reference. This is so that the IP address details and the firewall setting details can be checked after the upgrade.

This can be done via the IDE or for phase 4 E+PLC400 devices, by copying the files directly from the SD card.

Refer to the existing Phase 4 help if required.

Technical Guide

Safety Notes

Project Migration - Control scheme

1. The application of this product requires expertise in the design and programming of control systems. Only persons with such expertise must be allowed to program, install, alter and commission this product.
2. The designer of any control scheme must consider the potential failure modes of control paths and, for certain critical control functions, provide a means to achieve a safe state during and after a path failure.
3. Separate or redundant control paths must be provided for critical control functions.
4. System control paths may include communication links. Consideration must be given to the implications of unanticipated transmission delays or interruptions.
5. To help minimize any potential loss of control or controller status when communicating across a network or being controlled via a third-party master (i.e. another controller, PLC or HMI) ensure all system hardware, software, network design, configuration and cybersecurity robustness have been correctly configured, commissioned and approved for operation.
6. Each implementation of this equipment must be individually and thoroughly tested for correct operation before being placed into service.
7. Do not use or implement a controller configuration (control strategy) into service without ensuring the configuration has completed all operational tests, been commissioned and approved for service.
8. It is the responsibility of the person commissioning the controller to ensure the configuration is correct.
9. During commissioning ensure all operating states and potential fault conditions are carefully tested.
10. At commissioning ensure that under maximum load condition, the ambient temperature of the product will not exceed the limit stated in the User Guide.

Please also refer to and comply with the safety instructions contained within the relevant User Guides listed below, at Eurotherm > Home > Downloads;

- E+PLC400 Hardware Reference Guide (HA031923)

Technical Guide

E+PLC Phase 5 updates

Important Note: The order of the upgrade is important. Please follow the procedure in the correct order.

Device Feature Updates

For details of the Phase 5 features, please refer to the following sales alerts:

- TB1577 - E+PLC Phase 5 Firmware and Software Release

E+PLC Software (CODESYS IDE)

Firstly, install Phase 5 (CODESYS V3.5 SP17) of E+PLC software on to the computer. (This can be installed alongside an existing version if required).

The E+PLC Software is available to download from the E+PLC Customer Share box folders, which can be found here:

E+PLC Customer Share

<https://schneider-electric.box.com/s/egsqu6kypcepulje4c2c>



Once you are in the folder, there is a sub-folder entitled PC Software Tools, then E+PLC IDE (Codesys)

The .iso and .exe files are available for download from here.

If you do not have the rights to access the folder, please contact Global Support.

E+PLC device

Next update the firmware of the E+PLC Device refer to the document titled "Application note - Firmware update to phase 5" for details of upgrading the E+PLC400.

This is in the same E+PLC Customer Share box folder referenced previously.

Technical Guide

E+HMI150

There is no requirement to update the E+HMI150 software for Phase 5. However, please be aware of a new requirement to revise the E+HMI150 Config file for Phase 5, further details can be found here [Visualization considerations – loss of communication events](#).

Technical Guide

E+PLC Software (CODESYS IDE Phase 5)

Migrating a Project

After upgrading the software and firmware, open phase 5 CODESYS V3.5 SP17 application.

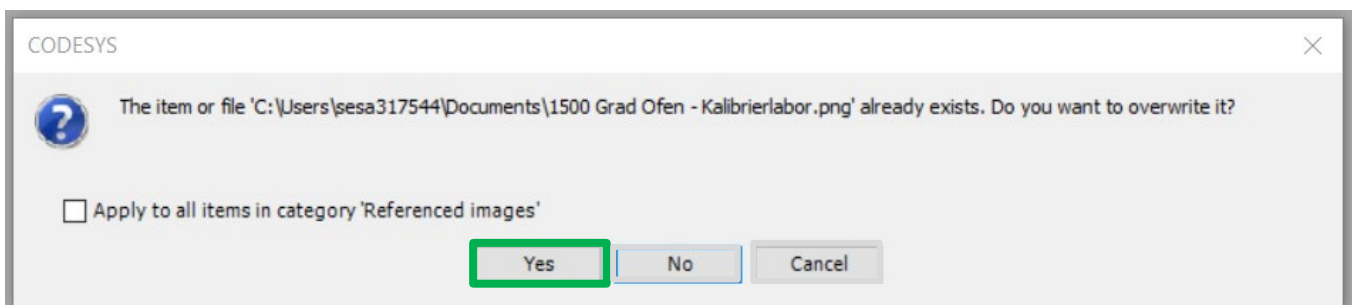
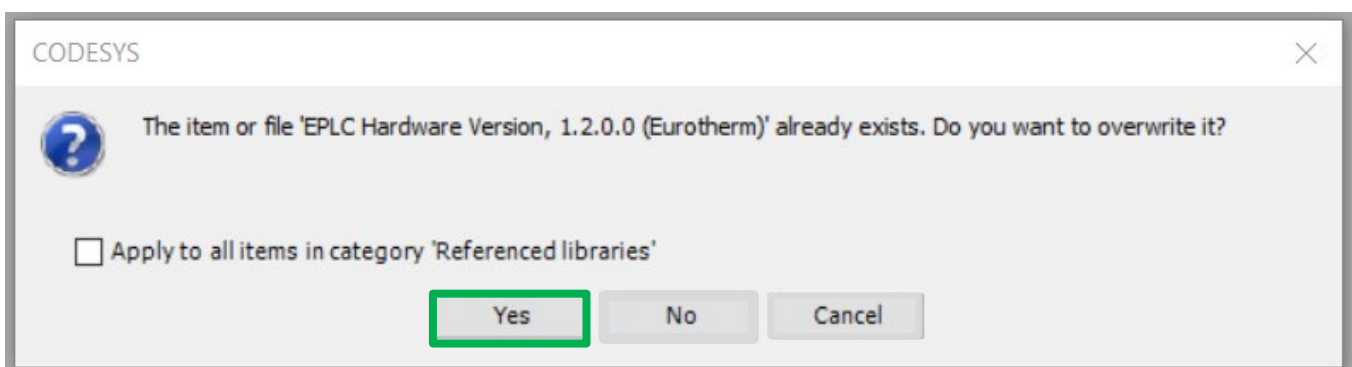
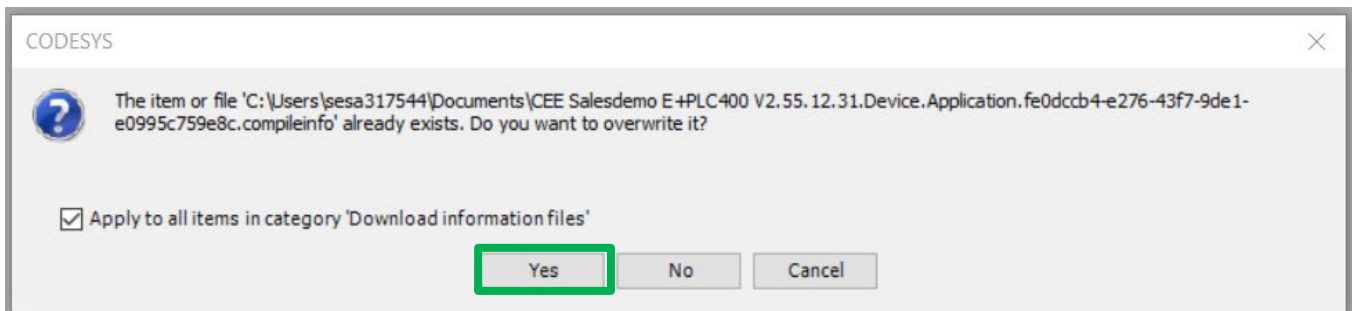
Open the project application that needs migrating from phase 4 to phase 5. Depending on the Project, the following aspects may need to be updated.

Note: Some of the images used in this guide do not relate directly to the phase 5 file versions; the text takes precedence where versions are mentioned.

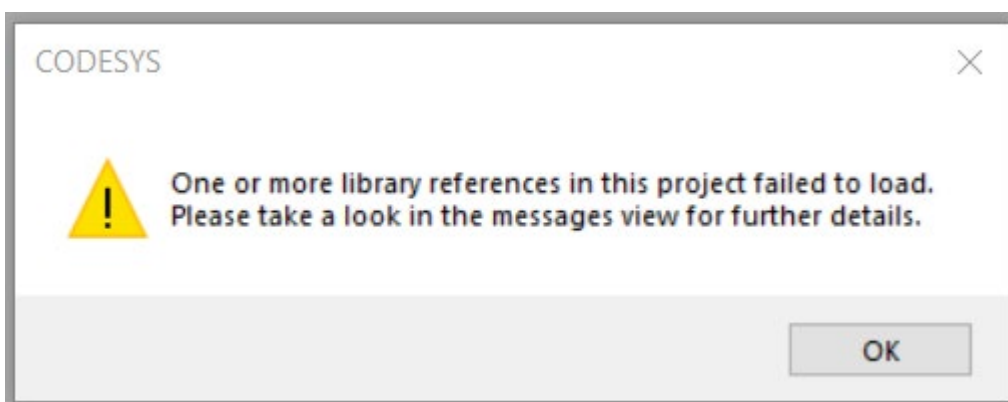
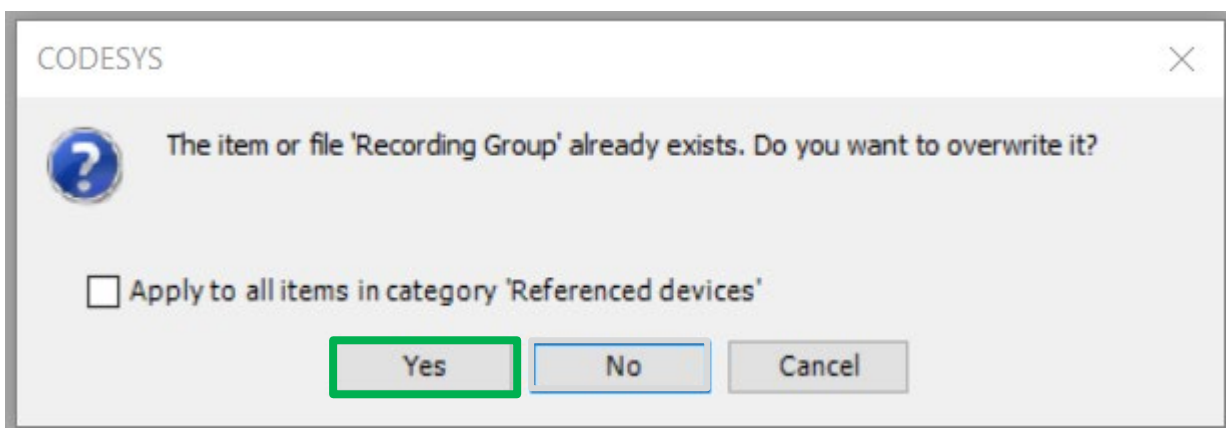
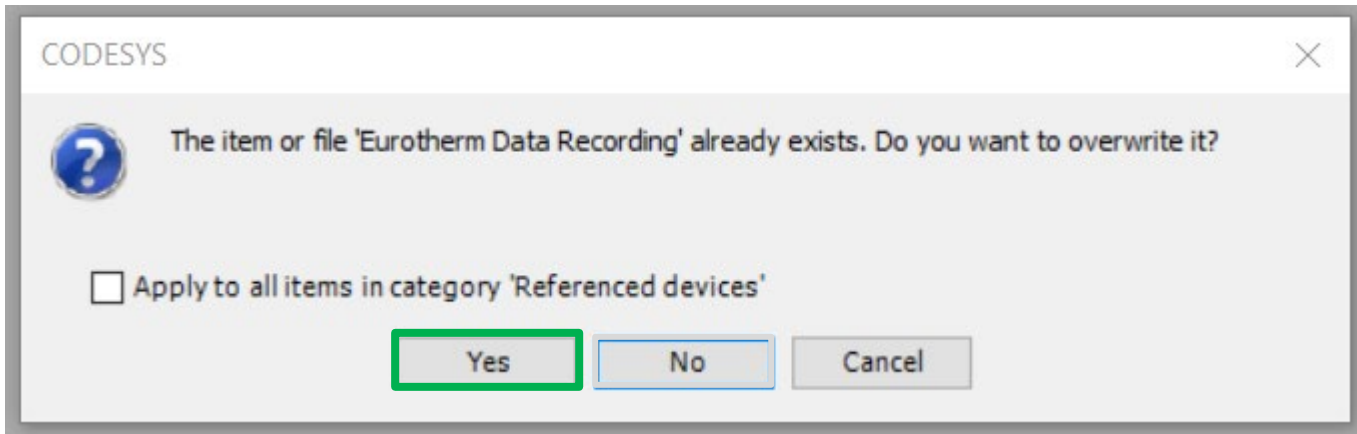
Libraries

Upon opening the project, the following messages may appear.

For all of them select Yes to overwrite.



Technical Guide



Press OK.

The project will continue to load, depending on the size of the project this may take approximately 5 minutes.

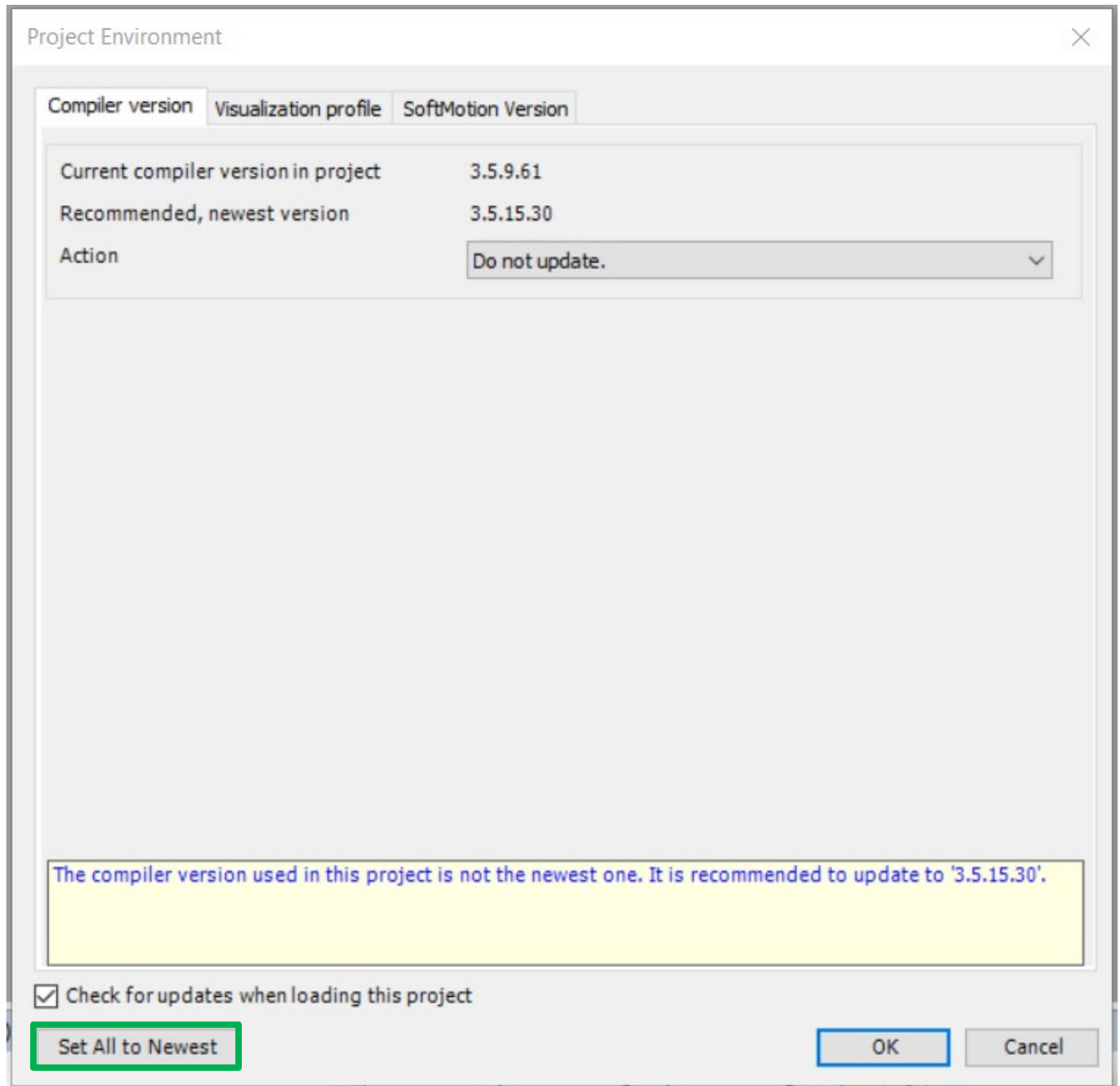
The libraries listed will vary from project to project, as it depends on what is being used.

Once the project has loaded, the following dialog will appear.

Technical Guide

Project Environment

Select **“Set all to newest”** and you will get a confirmation dialog detailing which libraries are being upgraded.

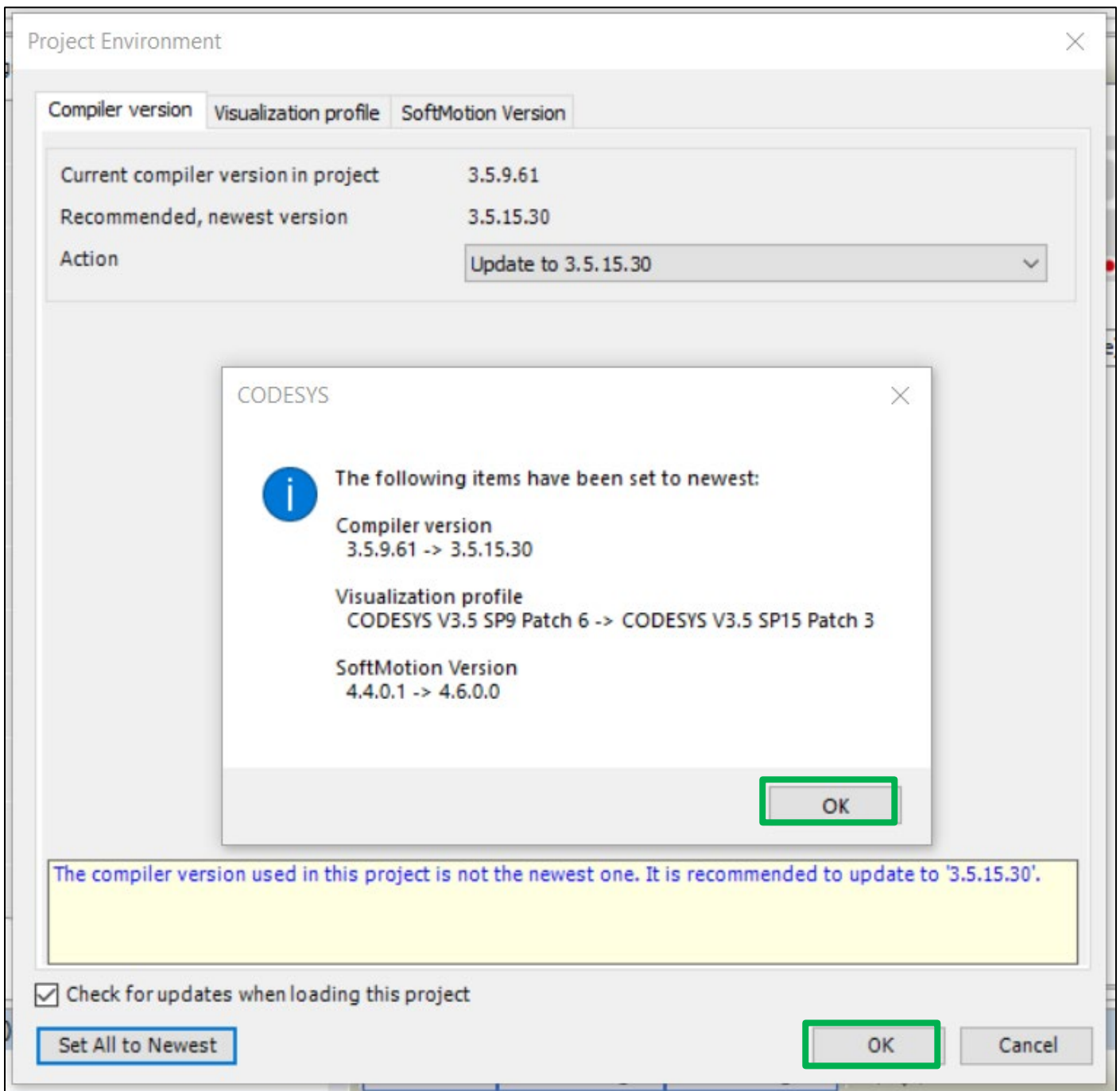


Click the Set All to Newest

The following message appears.

Technical Guide

Confirmation dialog: Set All to Newest



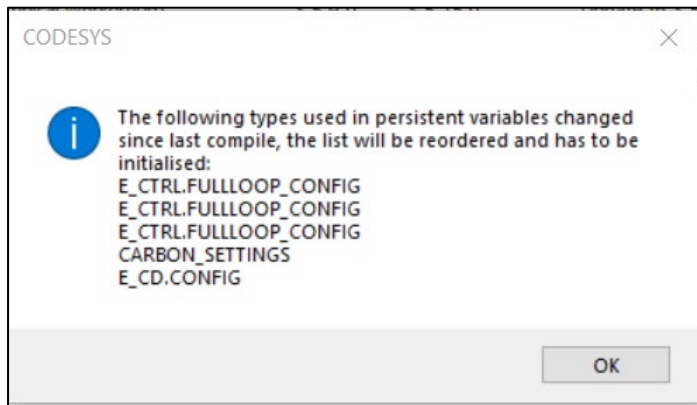
Click OK.

Press OK, which will take you back to the previous dialog box, but with the action updated to show that the libraries will be updated to the latest version.

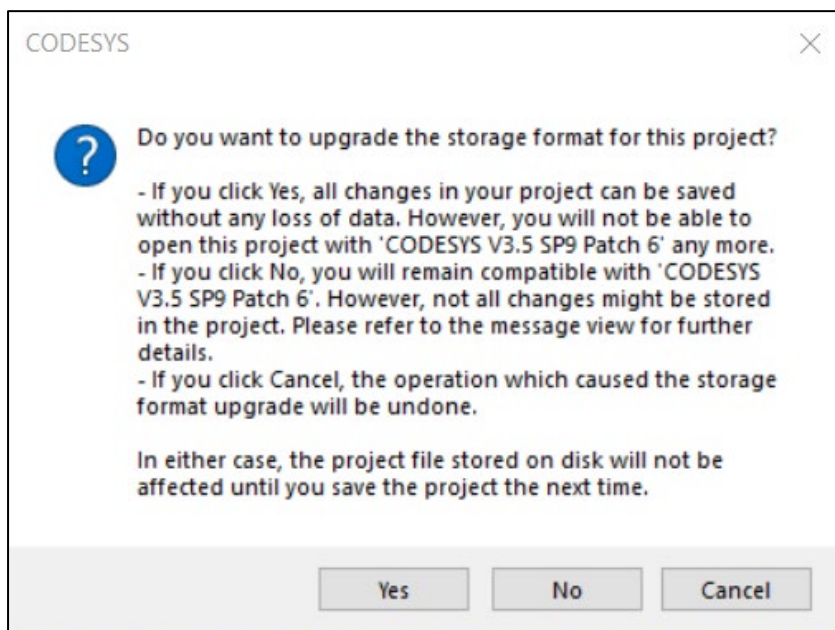
Click OK again.

Technical Guide

The following type of message may appear, depending on what has been used in the project:



Click OK - the following message appears.



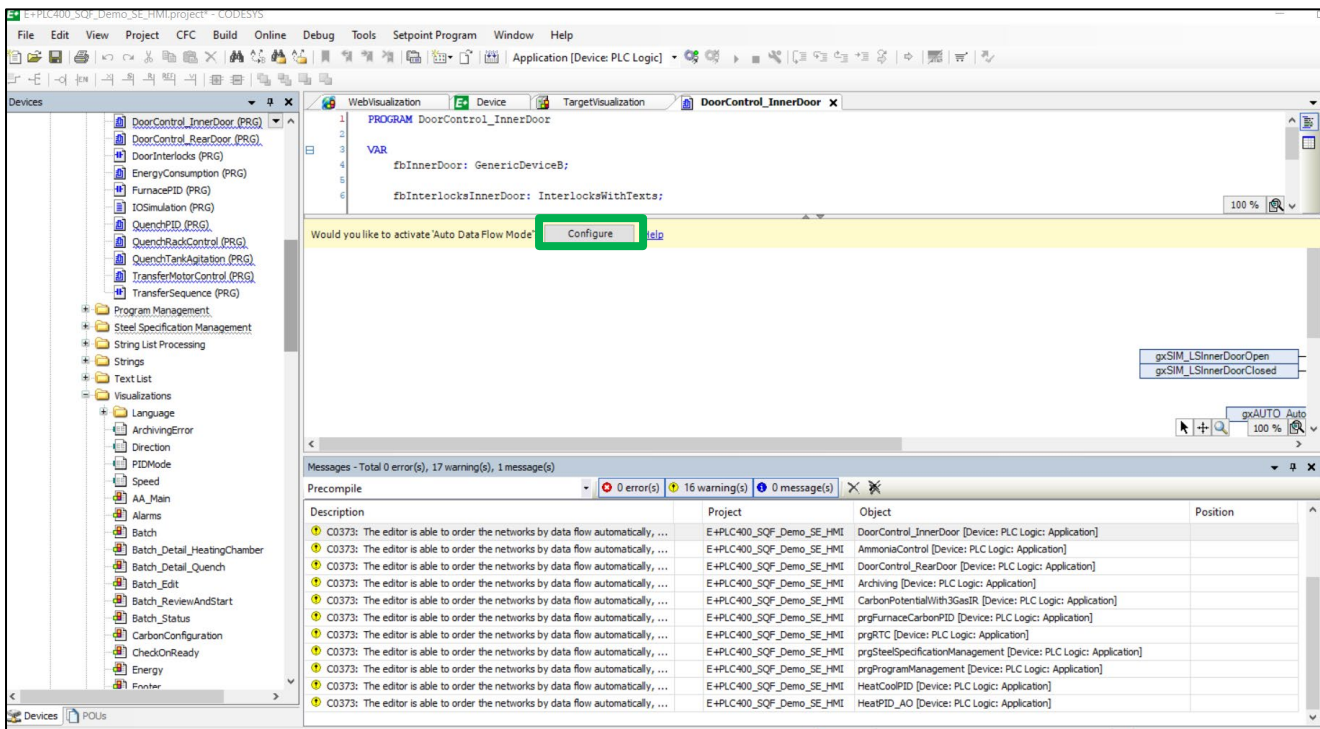
Click Yes, and then the project will be ready to modify.

If there are any messages about the initialization of variables, click Yes to these.

Note: If there are any Library Manager messages in the build output window, ignore these at this stage, they will be resolved later in the process.

Technical Guide

Depending on whether the project contains function blocks the following message about auto data flow may appear. Click configure if required, however the data flow should not change because of migrating from phase 4 to phase 5.



Technical Guide

Project Device Descriptors

The next step is to update the device descriptors for PLC, backplane, and all I/O modules.

It is recommended, at this stage to connect to the E+PLC Device, to do this the E+PLC Device must be powered up and connected by Ethernet to the computer.

Note: It is assumed that the E+PLC device has already had the firmware upgraded to phase 5.

Connecting to an E+PLC device

Initial connection will require the following;

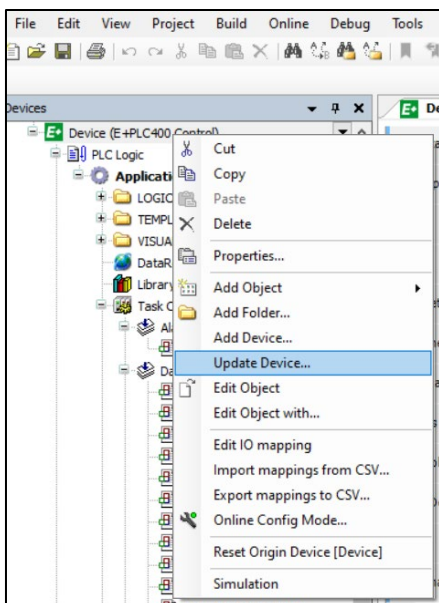
- Default Passwords for initial connection
- Create and enter a new mandatory Administrator password for the Device.

Please refer to the following topics in the CODESYS Online Help:

- *Home > Setting up E+PLC400 hardware > Initial connection & connecting to E+PLC400.*

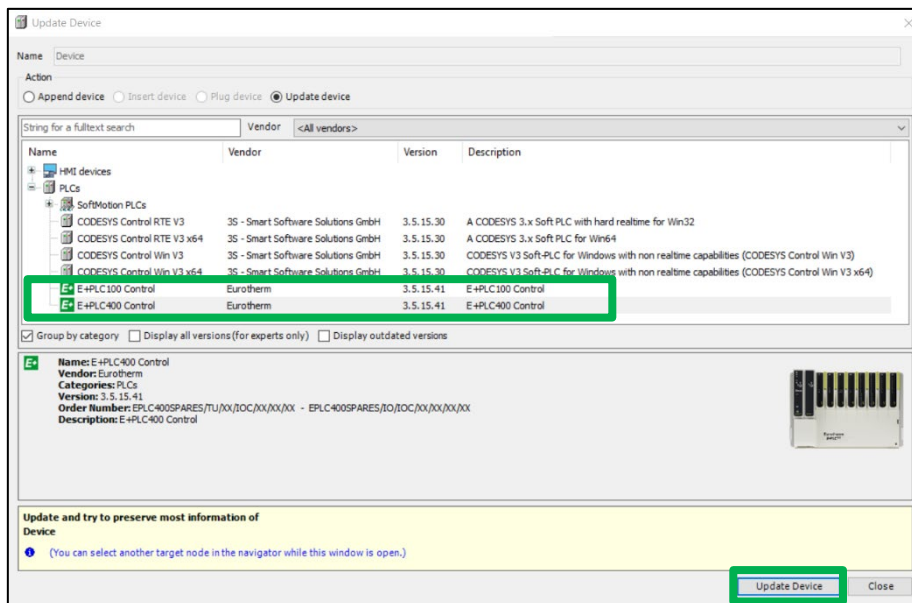
Update Descriptors

Right click on the Device name on the left tree and choose Update Device – see below figure.



Technical Guide

The following dialog will appear, select the relevant device, then click update in the bottom right.



Processor_IO, Backplane type, Associated and Local I/O modules

Next, the Processor_IO, and Device backplane objects (for E+PLC400) and all associated I/O modules require updating using the same method. (For example, you do not need to close the above box, simply click on the next device within the tree view. If you do close it, then right click and choose update device in the next device).

Click on Backplane to update.

Expand the backplane (click the +) and do the same for each I/O module.

Modbus TCP

If the application uses Modbus TCP, the Ethernet adapter needs to be updated.

Right click the Ethernet Adapter and click on "Update Device".

Expand Fieldbusses, locate Ethernet Adapter and select E+PLC400.

Press "Update Device" then "Close".

Data Recording

The Eurotherm Data Recording element within the tree view will also need updating, as will each be recording group. Follow the same procedure as above.

Upon completion of updates, Close the update window.

Technical Guide

Visualizations

As a result of the upgrade, some visualization objects have been updated.

Go to Project > Project Settings > Visualization Profile. If they are required, ensure that the three visualization extensions below are set to the most recent version.

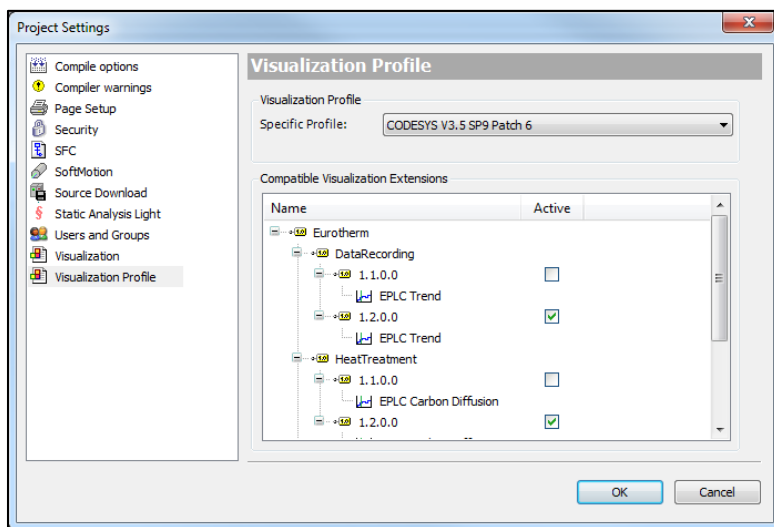
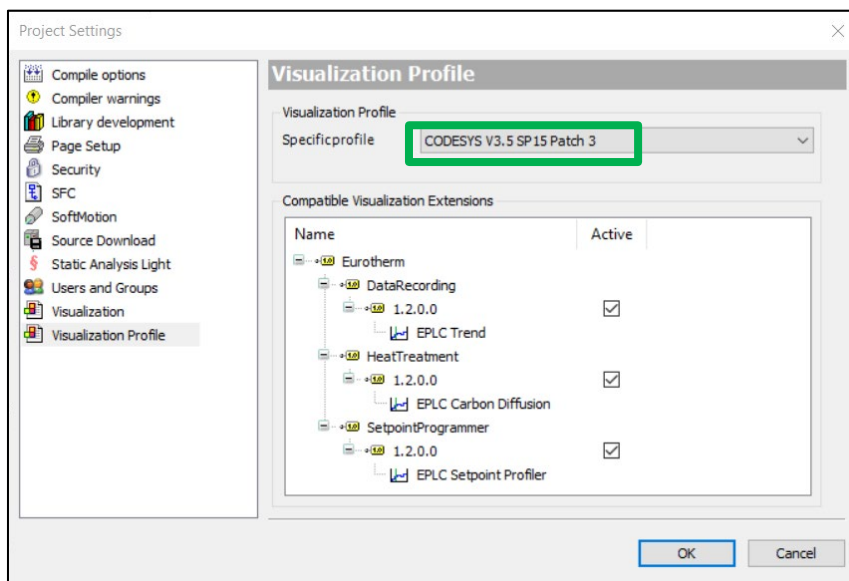


Figure 1 Available Visualization Profile



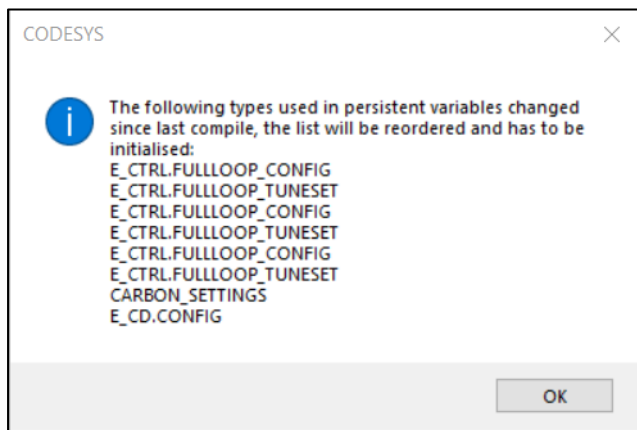
Click OK, and the visualization profiles will be updated.

Technical Guide

Library name space

At this point, the next step is to complete a Build.

It is expected that the Build will not complete successfully at this stage, but it makes it easier for the updating of libraries. If any information boxes appear, click OK to continue.

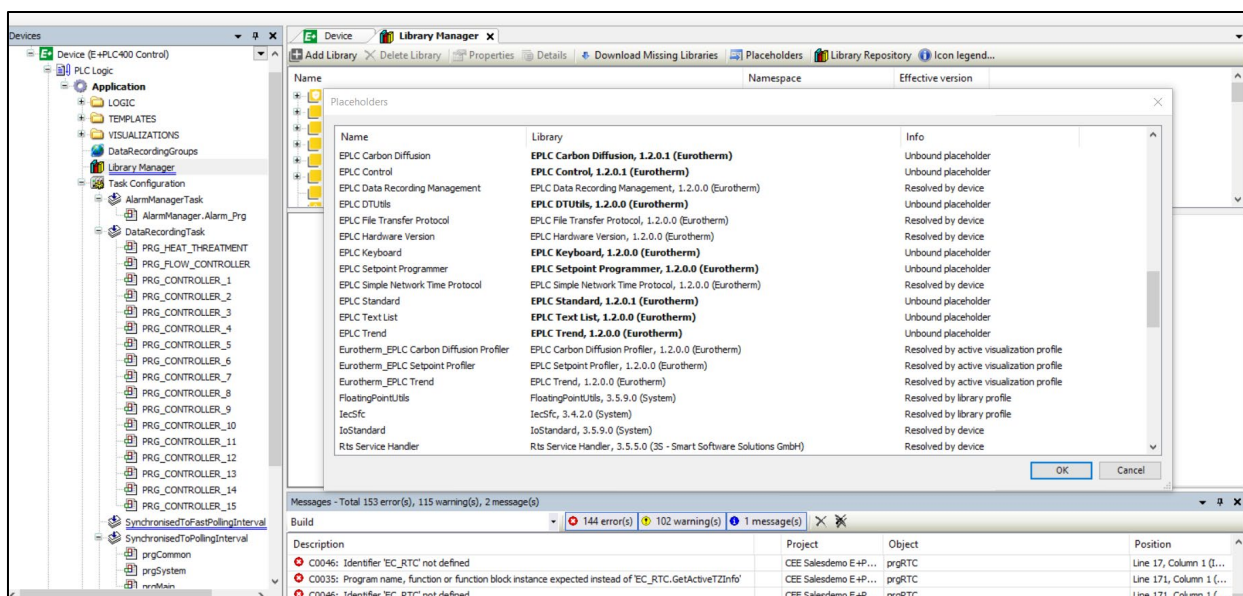


Upon compilation, additional messages relating to libraries are likely to appear. This is because the program may have not automatically updated all libraries, so some may need manual intervention.

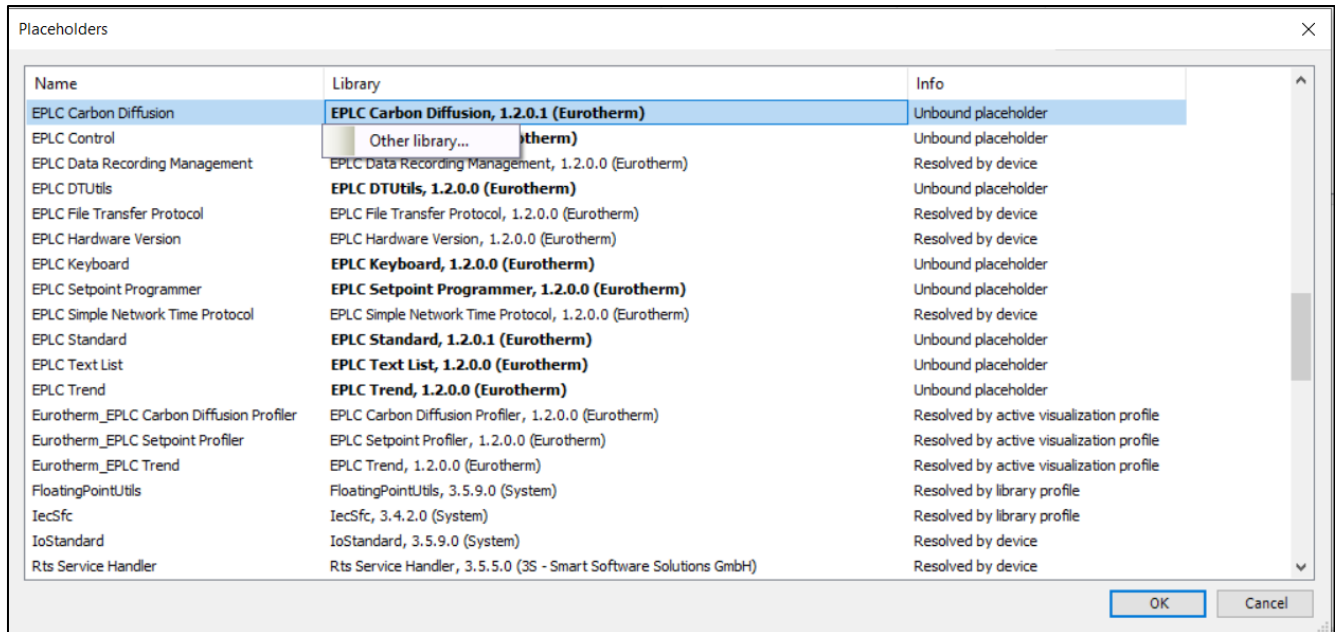
To do this, open the Library Manager from within the application.

Click on the placeholders' tab, then look for any libraries which have lost their placeholder information or are highlighted in bold.

Double click on the library column, and choose 1.4.0.x if it is available, otherwise choose 'Other Library'. If a library in bold is already at 1.4.0.x, then no action is necessary for that library.

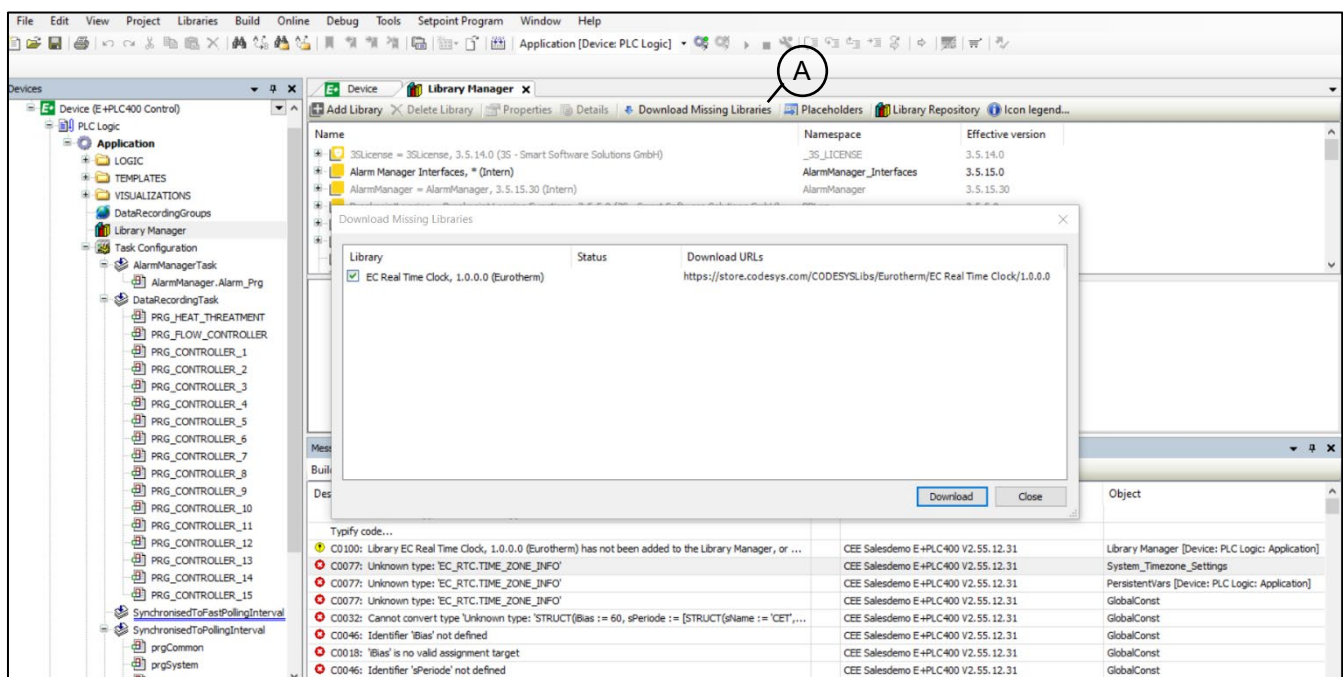


Technical Guide



Modified libraries will appear in bold.

There is a Download Missing Libraries tab (A) which can be used if necessary.



Technical Guide

Further to this, when a build is attempted, there may be a few messages, similar to the following:

Build		3 error(s)	0 warning(s)	
Description	Project			
----- Build started: Application: Device.Application -----				
* C0180: There are two libraries with the same namespace insert..	TIV			
* C0180: There are two libraries with the same namespace insert..	TIV			

This indicates that some libraries have not been updated successfully as part of the automated process and may need to be deleted and re-added manually.

The messages will usually give an indication of which libraries are the cause of the issues. A common issue is that two versions of the same library are present after the upgrade.

Note: The E+PLC application upgrade process installs the new libraries but does not remove the old ones if they are a sub-library of another element). Also, there may occasionally be libraries which need to be manually added. One example of this is the VisuElems library, search in the messages for undeclared elements and identify from the libraries which libraries may be missing.

Project - Clean, Build and Load

Following the library updates, a Clean (Build -> Clean) is recommended.

Now build the project and it should compile successfully. Download and run the migrated project.

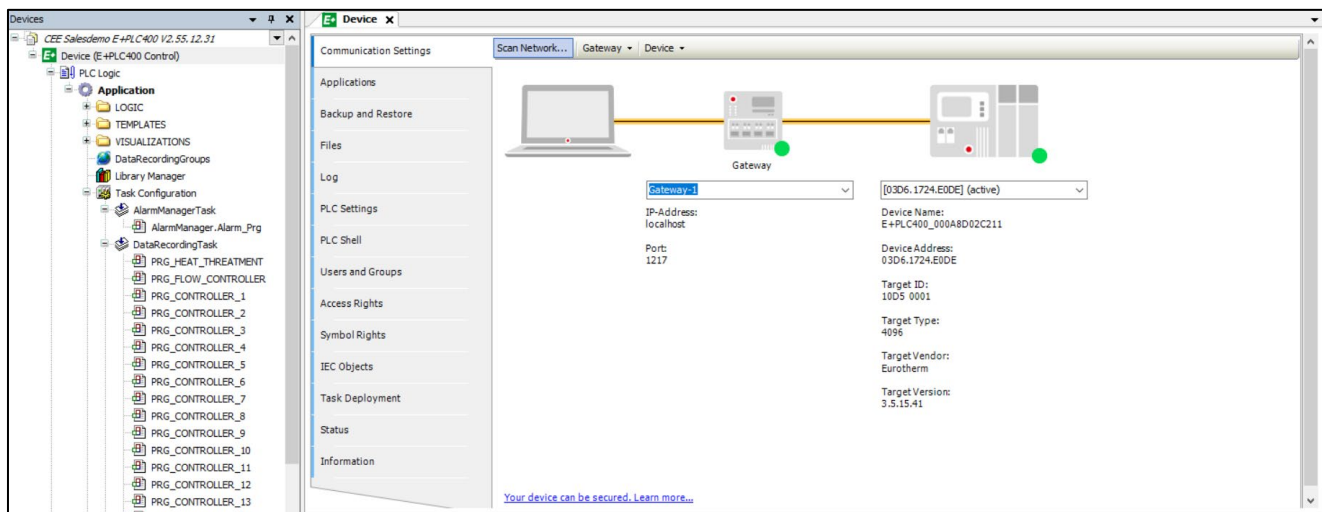
Note: If the project was opened from an archive it will need to have had the libraries included in the archive, otherwise they may need to be manually added again.

Technical Guide

Further Security Information

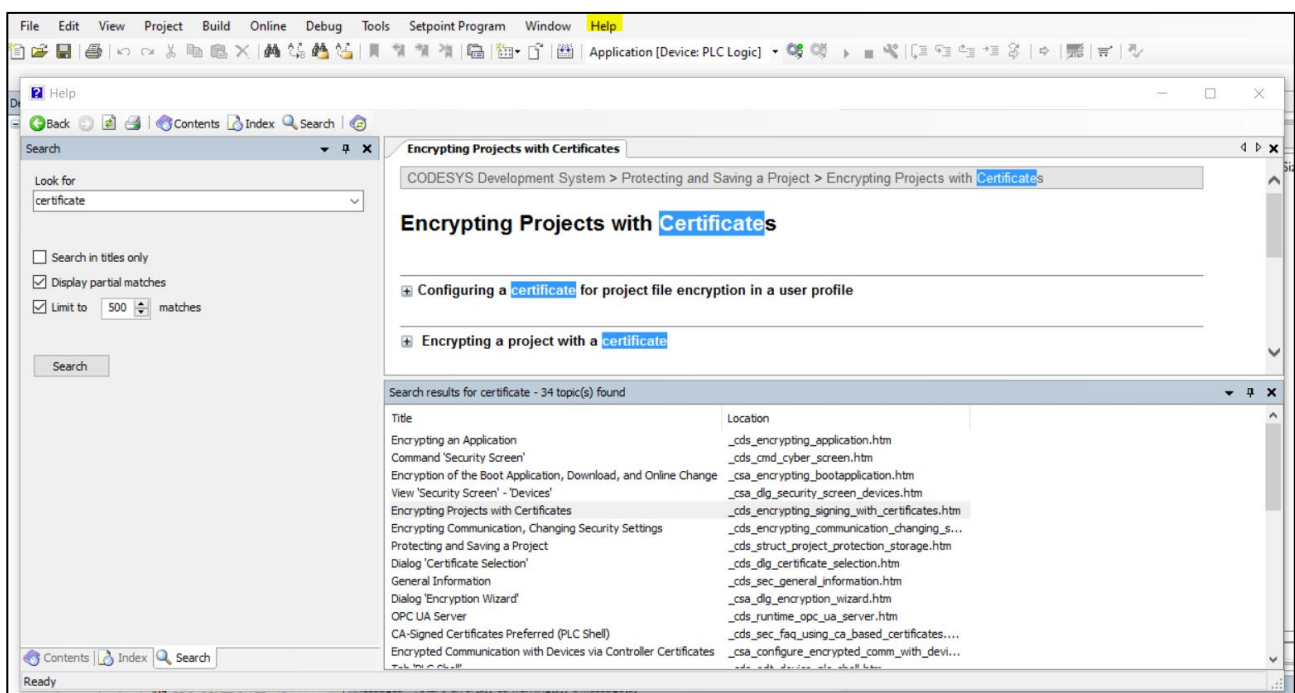
Recovery Procedure > Restore non-responsive Device

Note: Using Reset Origin Device will clear and reset the password.



Encryption and Certificates

Note: Further information regarding certificates can be found in the Codesys help.



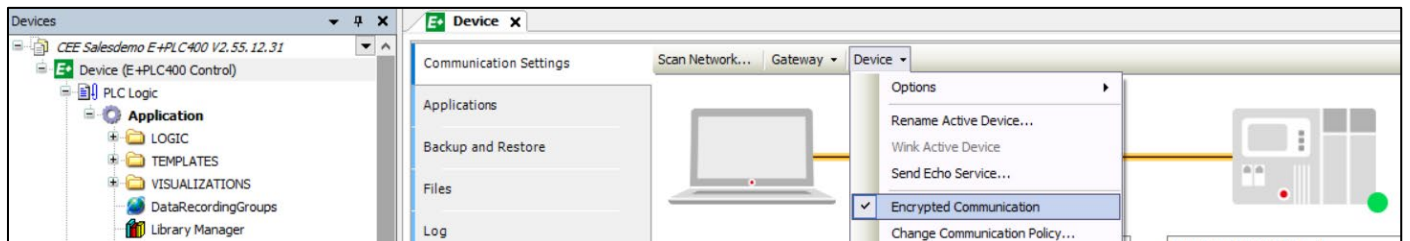
Technical Guide

Encrypted Communications

Notice the Comms line on display in the *Communication Settings* dialog, is shown with a yellow highlight, whereas in previous versions it was shown in black.

When yellow, it indicates communications are encrypted, if in black no encryption is in operation. (By default, Encrypted comms is set on).

The setting can be seen by selecting the *Device* tab on the *Communication Settings* dialog.

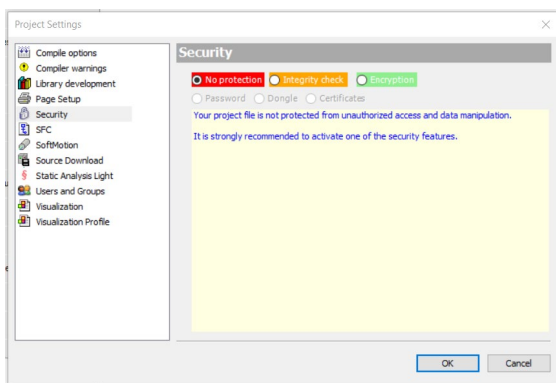


Technical Guide

Project Settings

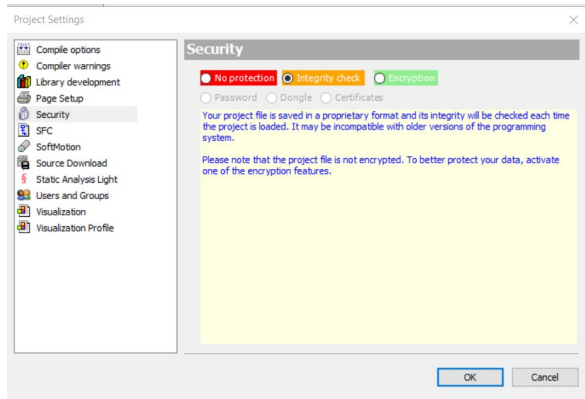
Security

After the migration is complete, Security settings for the Project can be altered if required by: -
Project - Settings - Security.

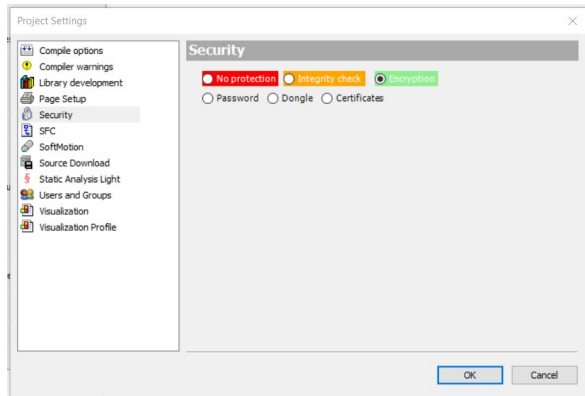


Technical Guide

Integrity check



Encryption



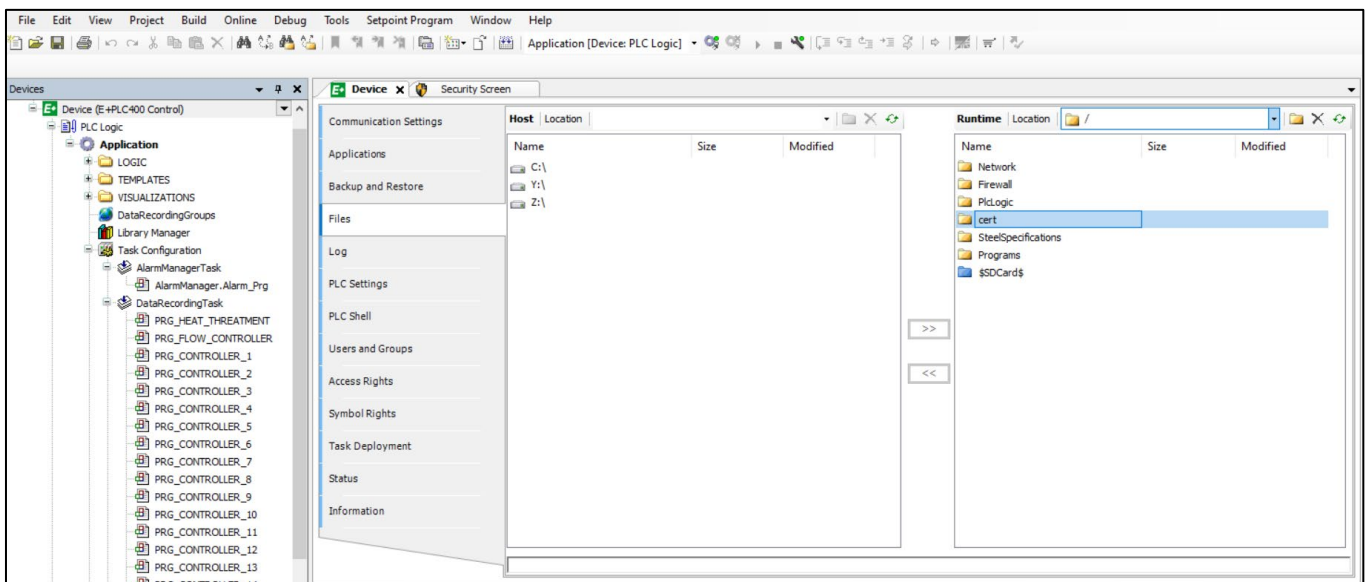
Technical Guide

Device Certificates

E+PLC Device Certificates are used on connection and can be imported and exported.

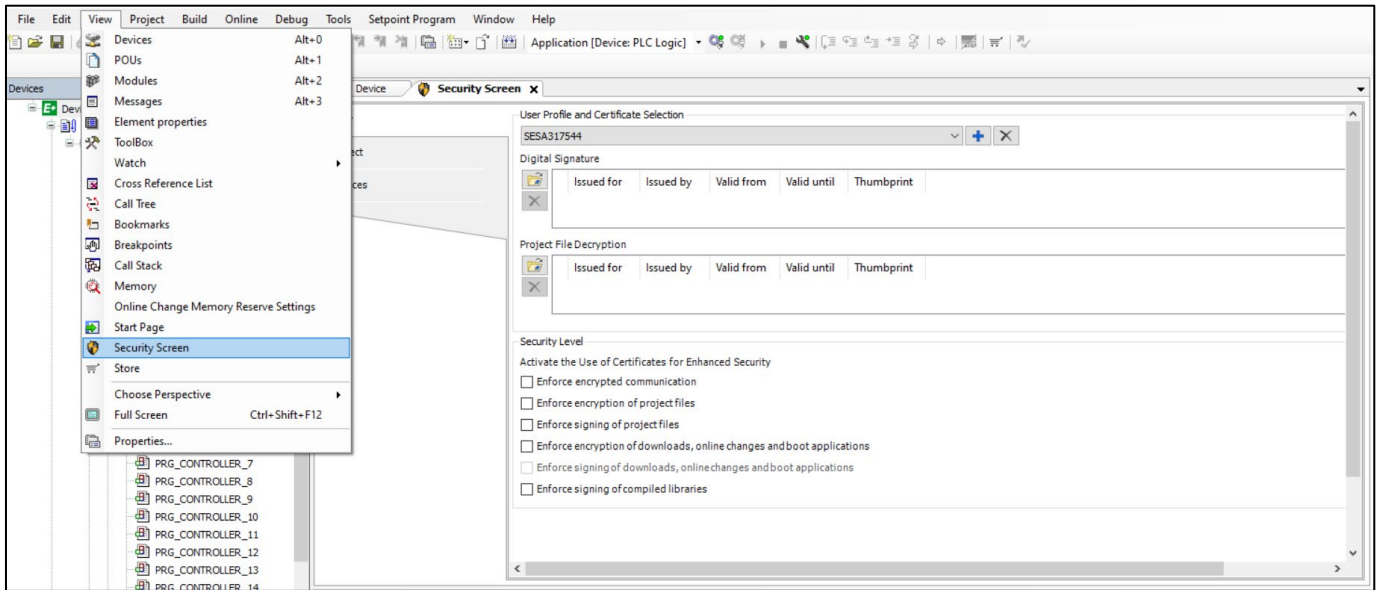
There are folders in the E+PLC Device's filing system. New devices are shipped with a default self-generated certificate.

Devices that are being updated will need to re-establish the default certificate, as well a device that is renamed, see [E+PLC Device name change - Generate Device certificate](#).



Technical Guide

To see *User Profile* and *Certificate Selection* details.



E+PLC Device name change - Generate Device certificate

If the user changes the E+PLC Device Name, encrypted communications will stop working until a new self-signed certificate is generated and applied. (This does not affect or influence non-encrypted communications).

To create self-signed certificate, after changing the E+PLC device name complete the following:

1. Using CODESYS IDE, create or open a test project.
2. Select Device > Communication Settings > Device, disable encrypted communication.
3. Select Scan Network and connect to the relevant E+PLC device.
4. Select Device > PLC Shell, execute the command `cert-genselfsigned`.
5. Wait for the command to complete.
6. Select Device > PLC Shell execute the command `cert-getapplist`.

Verify that the certificates are generated successfully.

Technical Guide

Known Issues:

E+HMI150

Visualization considerations – loss of communication events

A behavior has been observed that the E+HMI150 does not reconnect communications with the E+PLC400 combination PLC if communication has been lost for 30 seconds or more. If the loss in communications is short (less than ~30 seconds) then the remote target visu reconnects and works as expected.

If communication is lost for longer than this, then the panel display freezes and requires a power-cycle to recover.

If communication is restored before any Remote target visu message window appears then the HMI panel will resume operation and display the CODESYS application visualization.

If the Remote CODESYS message window appears, it will be necessary to power cycle the E+HMI150 once communication between the panel and E+PLC400 are restored.

Note: Without a power-cycle of the E+HMI150, the panel remains frozen showing the CODESYS Remote target visu message window.

A loss in communication event could be the disconnection of the cable between the E+HMI150 and the E+PLC400 or power cycling the E+PLC400.

CODESYS Remote target visu message window - enable

The CODESYSControl.cfg must be exported from the HMI panel, refer to section 4 HA032099ENG_2_E+HMI150 Configuration guide.

Edit CODESYSControl.cfg and add (at top of file) following lines:

```
[ComponentManager]
WindowHided=0
[CmpVisuHandlerRemote]
Communication.TcpAddressDest=192.168.111.222
Communication.TcpAddressDestPort=-1
;Communication.AddressDest=
;Communication.PlcNameDest=N01H0001
VisuClient.VisuAppName=Application
VisuClient.StartVisu=Visualization
;VisuClient.BestFit=1
;Credentials.UserName=
;Credentials.Password=
;VisuClient.AntiAliasing=
[SysFile]
FilePath.1=\Flash\RemoteVisu
[CmpBitmapPool]
;BitMapPath=
```

Refer to section 4 of HA032099ENG_2_E+HMI150 Configuration guide to import the revised configuration and continue following the remaining instructions.

Technical Guide

Once complete should you get a loss in comms for more than 30 seconds the Remote CODESYS message window display, it will be necessary to power cycle the E+HMI150.

Time Zones update

There are three choices of libraries for handling of time zones:

- (1) CAA DTUtil Extern
- (2) CAA Real Time Clock Extern
- (3) SysTimeRTC

The Eurotherm documentation recommends using the CAA DTUtil library. Both the CAA DTUtil and CAA Real Time Clock work as expected.

However, when using SysTimeRTC, some issues have been identified in the CODESYS 3.5 SP17 version.

- (1) The SysTimeRtcConvertHighResToLocal function applies a double offset so if the time zone is +2 hours, this function actually reports time as +4 hours
- (2) The iBias setting which defines the time zone offset use opposite sign to other two libraries (this SysTimeRTC does document the behavior so the library is working as documented, but it is different to the other two)
- (3) Where CAA DTUtil and CAA Real Time Clock are interchangeable - as in set time zone updates a common setting that both libraries use. Read/Write time zones with either library is fine. Writes to time zone using these two libraries is reflected in reads on SysTimeRTC BUT writes to time zone using SysTimeRTC are not fed back to the common setting and therefore CAA DTUtil and CAA Real Time Clock do not show the new setting.

Since the Eurotherm recommendation is not to use the above library, it is not expected that the above will cause application issues, however, this information is being included for completeness.

Technical Guide

References WSTRING & STRING behavior change

A change in behavior has been identified within CODESYS 3.5 SP17 when using multi-line STRING and WSTRING variables.

For example, with the following declaration:

```
wsTest : STRING := "ABC
DEF"
```

Within the previous CODESYS release, wsTest had both a carriage return and a line feed between ABC and DEF. With the latest release, wsTest only has a line feed between ABC and DEF.

Whilst this shouldn't change application behavior, it is worth being aware of this update in case there could be any unforeseen impact.

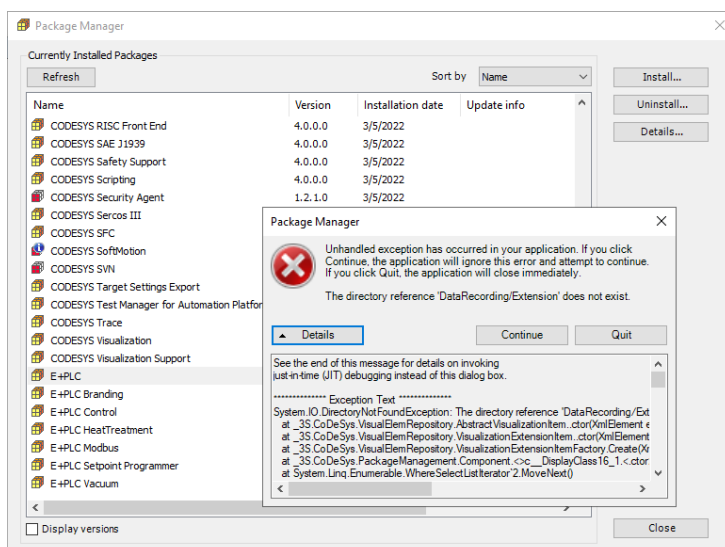
Package Manager Unhandled Exception message, when uninstalling E+PLC packages

Unhandled exceptions are raised during E+PLC package uninstall using CODESYS Package Manager resulting in a blocking of the uninstall procedure.

When the user clicks Tools=>Package Manager, a dialog with all installed packages is listed.

If the user then selects a package that contains visualisation extensions (This includes E+PLC, E+PLC HeatTreatment and E+PLC Setpoint Programmer libraries) then the error dialog is displayed as shown below.

The user should click "continue" to cancel the exception dialog. If the user clicks "quit" then the CODESYS IDE will close completely.



Technical Guide

Device User Management considerations

E+PLC400 Phase 4 already configured

If device user management is configured within a Phase 4 installation, and the E+PLC400 firmware is upgraded to Phase 5, then the device user management is preserved across upgrade (as would be expected).

However, if the access rights from Phase 4 are not configured, for example see 'X' for user *mySP15group_A* below, then these would need to be explicitly set in the same way as creating new device user management.



	Add/R...	Modify	View	Execute
Administrator	+	+	+	+
Developer	+	-	+	-
mySP15group_A	X	+	+	+
Service	+	-	+	-
Watch	-	-	+	-

E+PLC400 device (new)

Any new device management group (users) created will require the access rights to set explicitly, as the default setting is 'X'.

Once you have followed the Add Device User instructions and created a new *Administrator* user you will be able to view and edit the user management and each User groups access rights (only groups, not individual users).

For further information please refer to CODESYS Online Help (*Help > Menu*), specifically the following;

- *CODESYS Development System > Downloading an Application to the PLC > Handling of Device User management*;
 - General information about device user management
 - First-time login on the controller in order to edit or view its user management
 - Setting up a new user in the user management of the controller
 - Changing of access rights to controller objects in the user management of the controller
- *CODESYS Development System > Reference, User Interface > Objects > Object 'Device' and Generic Device Editor > Tab 'Access Rights'*;
 - Overview of the objects

Technical Guide

OPC Server – Manual Installation Required

By default, the CODESYS OPC Server is no longer installed by default as part of the E+PLC tools. The updated software ISO image contains additional files for installing the CODESYS OPC Server.

If the OPC Server functionality is required, then this should be installed after the E+PLC tools are installed.

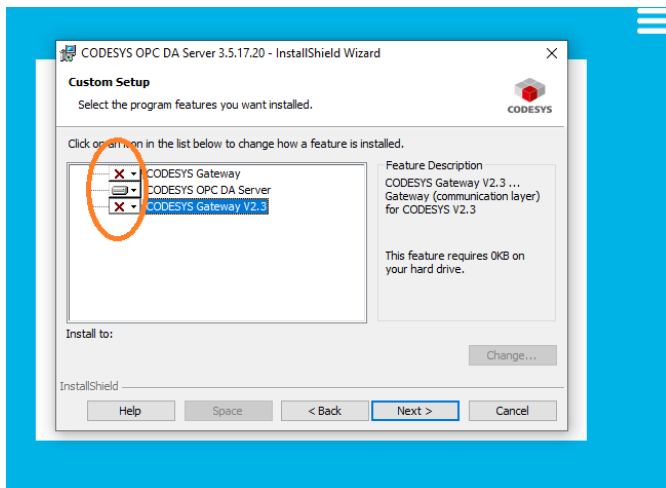
BD-ROM Drive (D:) E+PLC

Name	Date modified	Type
autorun.inf	22/12/2021 10:35	Setup Information
CODESYS OPC DA Server 3.5.17.20.exe	22/12/2021 10:38	Application
E+PLC_setup.exe	22/12/2021 10:38	Application
SetupStandaloneEditor.exe	22/12/2021 10:38	Application
WinCoDeSysOPC.exe	22/12/2021 10:38	Application

1. Run CODESYS OPC DA Server 3.7.17.20.exe

Use the custom install option, and only install CODESYS OPC DA Server feature.

DO NOT INSTALL CODESYS Gateway or CODESYS Gateway 2.3.



2. Copy WinCoDeSysOPC.exe from the ISO image (highlighted above) and overwrite the installed version.