MODEL



Three Phase Thyristor for Simple Resistive and **Inductive Loads**

Specification Sheet

The TC3000 is a three phase thyrsitor power unit for all constant resistance or inductive three phase loads. Three wire star or delta, four wire star with neutral and six wire open delta load configurations can be used. It has all the firing modes needed for simple resistive and inductive loads including phase angle for inductive loads, single cycle for off-shore and generator applications, fast cycle for quick acting heaters ans slow cycle for very large loads. Since it uses true 3-phase control, the TC3000 fires evenly on all phases to match the load to the generator or supply. These self contained units are available for currents up to 500 amps.

Safety

As with all Eurotherm products the TC3000 has been designed to ensure operator safety and load protection. When installed and used in compliance with user manual HA174836 it meets the essential requirements of the EEC Low Voltage Directive. The self contained units are fully shrouded in an IP20 rated protective case with commissioning and diagnostics points available on the front fascia. High speed semoconductor fuses and other protection circuits are built in. Automatic alarm shutdown protects the load and supply by quenching the thyristors if the unit detects an abnormal event.

CE mark

The TC3000 is CE marked to show complince with the essential protection requirements of the Low voltage Directive. It is designed so that it can be used as part of a CE compliant system but it is the responsibility of the installer to establish the CE compliance of the overall system. The TC3000 technical sonstruction file is approved by a Competent Body (LCIE France). A Declaration of Compliance with the European Directives is available on request.



Current range from 25A to 500A at 40°C

- Voltage up to 500V
- Logic and analogue inputs
- Phase angle, burst firing, soft start and single cycle firing available

EMC

Eurotherm certificates that the TC3000 products, when installed and used in accordance with their User manual, meets the following test standards and enables the system or installtion in which they are installed to comply with the EMC Directive with regard to the TC3000 products.

EMC tests		EMC test standards		
Immunity	Electrostatic discharge	EN 61000-4-2. IEC1000-4-2	(06/1995)	
	Fast transients	EN 61000-4-2. IEC1000-4-4	(01/1995)	
	Radioelectric frequency	prEN 61000-4-2-3.	(1984)	
	electromagnetic fields	IEC801-3		
Emission	Radiated	EN 55011-2	(1991)	
	The choice of the Conducted Emission application standard			
	depends on the application:			
	· EN50081-2 (1991)			
	- Without external filter in Burst firing on resistive load up to			
	150A nominal			
	- With an external series filter for other configurations			
	- preEN 61800-3 (1996)			
	- Without external filter			
	Applies to the second environment (industrial environment)			

External series filters

To reduce the conducted emissions that occur when using thyristor units, Eurotherm can supply external filters.

	Nominal current of TC3000	Serial filter order code
	25A to 60A	FILTER/TRI63A/00
75A and 100A		FILTER/TRI/100A/00
A	Above 100A consult your Eurotherm office	

SPECIFICATION

Current: 25A to 500A

Voltage: 100V to 500V (+10%, -15%) line voltage. 100V to 500V operating voltage

42Hz to 68Hz with automatic sensing. Unit Supply frequency:

inhibited outside 40Hz to 70Hz

100V to 240V (+10%, -15%). Selected when Auxiliary supply:

ordering. Consumption 20VA plus fans (see

below)

Environment: Pollution degree 2 (IEC 664) Maximum altitude 2000m Altitude:

-10°C to 70°C Storage temperature:

0°C to 50°C with unit mounted vertically. Operating temperature:

40°C for 500A units (50°C if derated to

450A)

Natural cooling up to 75A Two fans for 100A and 250A, (additional Cooling:

auxiliary supply consumption 25VA per fan) Three fans from 300A to 500A, (additional auxiliary supply consumption 25VA per fan) Over temperature shut down for fan

cooled units

Allow for 2Watts per amp per phase (includes thyristors and fuses) Power dissipation:

5% to 95% RH non condensing

Humidity: Enclosure protection: IP20 (IEC 529)

Complies with EEC Low Voltage Directive Electrical safety:

73/23/EEC dated 19/2/73 amended by directive 93/68/EEC dated 22/7/93 EN 61010 installation category 3 (voltage transients must not exceed 4.0KV)

Electrical protection: RC snubber network and varistor Built in high speed fuses for thyristor

protection only. Line protection to be

provided separately

Load Any three phase constant resistance or Load types:

inductive load

Load configuration; 3 wire star, 4 wire star with neutral, 3 wire

delta, 6 wire open delta

Control type: Three phases of a three phase system

Phase rotation insensitive - connect phases Phase rotation:

in any order

Operation Cycle time defined by logic input, Single Firing modes:

Cycle, Burst (1-255 cycles), Phase Angle, Soft

Start and/or End to burst

Power ramps: Setpoint ramp after reset

Control

Analogue input: Voltage: 0-5V, 1-5V, 0-10V, 2-10V. Input impedance >

100kΩ 0-20mA, 4-20mA. Input impedance = 100Ω Current:

Same input ranges as first input - lowest used

Second input: Logic input: Range selected from analogue input.

50% =ON, <25%=OFF

Open loop, V² or external feedback Control mode:

Phase angle $\pm 1\%$, Burst firing $\pm 2\%$ for all Linearity: feedback modes

Phase angle $\pm 1\%$, Burst firing $\pm 2\%$ for +10%Stability:

to -15% supply variation, for 0°C to 50°C

ambient temperature

Enable/inhibit: Logic input of +10V enables operation

Alarm

Loss of any supply phase, under voltage below 70% or 50%, over voltage above 20% of nominal, frequency error, external

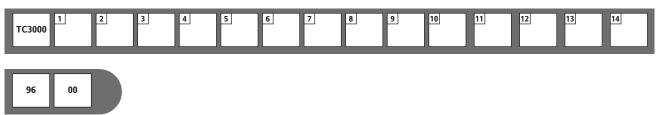
measurement signal failure. Thermal switch operation. Any of these will give an alarm

Options Fuse fail microswitches

Alarm contacts closed in alarm state (open as

standard)

Ordering code



35

45

6D

9

EX

V2

OL

3 Wire star

4 Wire star

with neutral

6 Wire open

Load Type

delta

RES Resistive

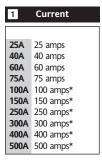
IND Inductive

10 Feedback Mode

External

Open Loop

Internal fuses



* Fan cooled 25VA per fan, 2 fans 100A-250A, 3 fans 300A-500A

2 Maximum Line to Line Voltage

240V 240 volts **440V** 440 volts **480V** 480 volts **500V** 500 volts

3 Auxiliary Supply (20VA)

100V 100 volts 110V120 110-120 V 200V 200 volts 220V240 220-240 V

4 Operating Voltage

110V	110 volts
115V	115 volts
220V	220 volts
230V	230 volts
240V	240 volts
380V	380 volts
400V	400 volts
415V	415 volts
440V	440 volts
480V	480 volts
500V	500 volts

Other voltages available

5 Inputs 0V5 0-5 volts 1V5 1-5 volts 0V10 0-10 volts 2V10 2-10 volts 0mA20 0-20mA

6 Firing Mode

4mA20 4-20mA

LGC Logic (On/Off) PA Phase angle FC1 Single cycle FC8 Burst 8 cycles C64 64 cycles 255 255 cycles 128 128 cycles C16 16 cycles C32 32 cycles FC2 2 cycles FC4 4 cycles

7 Ramp, Soft Start/End

NRP No ramp
URP Soft start of
burst
UDR Soft start and
end of burst

8 Load Connection 3D 3 Wire delta 11 Aux. Inputs and Outputs

RTR Feedback retrans External feedback (if mode EX is selected) E0V5 0-5V E0V10 0-10V **E0mA20** 0-20mA E4mA20 4-20mA Second setpoint input W0V5 0-5V **W0V5** 0-5V **W0V10** 0-10V **W0mA20** 0-20mA

W4mA20 4-20mA

ENG English FRA French GER German

13	Fuse
FUSE	Standard fuses
FUMS	Microswitch fuses
NOFUSE	No fuse *

* High speed fuses are not recommended for SWIR loads

14	Options	
IPU	PLU closed in alarm (open as standard)	

Please note that replacement fuses are marked with a higher current rating than the thyristors. This allows correct operation at elevated temperatures and does not imply that higher current is permissible.

SPARE FUSE

Current rating	Fuse rating	Fuse number
25A	50A	LA172468U050
40A	80A	LA172468U080
60A	80A	LA172468U080
75A	100A	LA172468U100
100A	125A	LA172468U125
150A	200A	LA172468U200
250A	315A	LA172468U315
300A	400A	LA172468U400
400A	500A	LA172468U500
500A	630A	LA172468U630

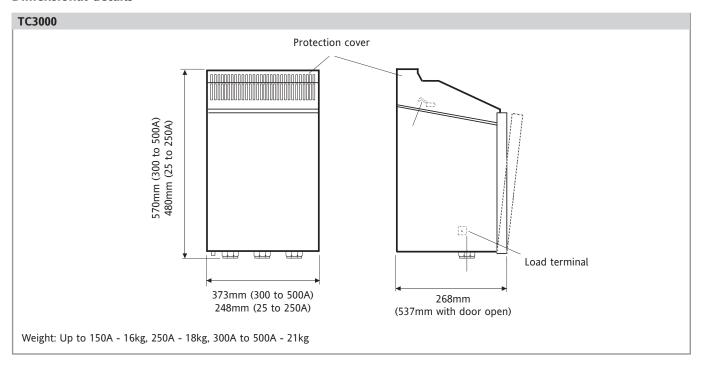
ACCESSORIES

Cod

Diagnostic 260

260-13-00

Dimensional details



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Understanding and providing local support is a key part of Eurotherm's business. Complementing worldwide Eurotherm offices are a whole range of partners and a comprehensive technical support team... to ensure you get a service you will want to go back to.

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